

### **Spray Dryer**

Mini, Pilot & Production scale1~25um &1~100um diameter powder SPD-15A to be able to process organic solvent Freezing spray dryer can process fruit juice





## Catalogue of Laboratory/Pilot Spray Dryer



An ISO9001:2015 certificate company



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Spray Dryer Catalogue



# What is spray drying?

Spray drying is a process of drying water solution, emulsion and so on. It is widely used in Industrial

Chemistry and food industry. Dry milk, detergents and dyes are only some of the products currently dried by spray dryer. Spray drying can be used to preserve food or only as a quick drying method with the advantages light weight and small volume.

Spray drying is usually a method of injecting a fluid mixture into the hot dry air for drying.

The solvent

high speed centrifugal atomizer tank ball valve helical rotor pump airiock airiock dry material dry material

11 stirring

mother

usually is water-based; it is instantly volatilized by hot air. This evaporation process removes heat quickly so that

the product is dried gently without being affected by heat. The product becomes powder, particle, or lump within

seconds.

# Applications





# 1. SPD-18A LAB Mini Spray Dryer



### ATOMZATION SYSTEM TWO-FLUD ATOMZER AND

#### FLOW (IMPORTED PARTS)

- Professional designers' surgeon design, patent application has been submitted
- Full body painting process
- Mechanical parts grinding secret agents, only the pursuit of perfection
- American Spray double fluid nozzle is an excellent high precision spray nozzle. The instrument uses an external mixing nozzle, the air and liquid streams can be individually controlled to effectively spray highly viscous liquids and suspended abrasives.
- Double fluid nozzle is installed at the center of the top of the air distributor and sprays directly down into the tower. The feed enters at a minimum pressure through a tube inlet of the nozzle and is atomized with compressed air.

#### METICULOUS & STAELE SPRAY DRMING

- Two fluid spray nozzle imported from US
- Deblock interval adjustable
- Power supply & Fan imported from Taiwan
- Schneider & Siemens electric components
- LCD touch display from Taiwan
- 3.3 high borosilicate glass ensure safety working



#### **DELICATE DESIGN ON APPEARANCE**

Whole-body spray-painting process Quick release design to let experiment in easy way



### SEMENS PLC

Frequency

Fuzzy PID control, precise & humanity

### ADVANCED INTERFACE

- Intelligent & humanity LCD interface
- Visual touch operation, animation demo process flow
- Inlet temperature, outlet temperature, frequency value, pricker frequency can be display and control
- Data logging, analysis, alarm and overload protection

Т

80

Comes with USB interface, data to be exporting easy

### Particle size distribution

formed by different atomization methods under comparable conditions

- Two-fulid spray nozzle, Parallel flow
- Rotary atomizer, Parallel flow
- Pressure spray nozzle, parallel flow
- Two-fulid spray nozzle, Fountain flowPressure spray nozzle, Fountain flow

Combined nozzle

#### CLEAR HUMAN INTERFACE

Particle diameter

(micron)





System interface

Data recorder







### REAL FREQUENCY CONVERTER FAN

- Frequency converter fan can be great help in particles forming, product yield and processing
- Real frequency wind turbine design, Delta brand inverter

#### **ARSUPPLY SYSTEM**

- Medium pressure blower imported from Taiwan
- Fan is the internal mechanical structure of the rotor
- The air supply system of the instrument adopts frequency conversion control to realize the stepless adjustment of the air volume, so as to meet the requirements of different process spray drying experiments.





Air blower



#### **PERISTALTIC PUMP**

Peristaltic pump can be adjusted for pipes with different inner diameters and outer diameters. The diameter of the pipe is different, absolute flow is different. This relationship of the standard 19# silicone hose is shown in the diagram.



#### **FEATURES**

- SPD-18A Mini spray dryer can obtain a good powder particle sample quickly and directly, and the particles are naturally spherical. It has the following remarkable performance characteristics:
- The instrument is exquisite and small, and the cabinet adopts humanized aesthetic design, and uses special spray painting technology to make the appearance of instrument more high-end;
- Heating pipes and auxiliary machinery parts are made of high strength stainless steel, high corrosion resistance and durability,
- High precision imported double fluid nozzle ensures accurate atomization performance;
- Loading and unloading is simple and fast, the operation is simple and efficient, and the whole spray drying process is carried out in the glassware, which is convenient for the operator to observe the whole experiment process;
- The control system of this equipment is based on the SIEMENS PLC and MH touch screen. It is designed with the principle of energy saving and high efficiency making the temperature rise more quickly and stably. The temperature control accuracy is within 1°C,
- With a user-friendly window for human computer interaction, customers can fully grasp the important elements such as air flow, inlet temperature and can observe the working state of the instrument in real time, So that customers will have more actual verification space in the spray drying experiment;





 Intelligent remote host computer operation monitoring system makes the user easily complete the spray drying work in the office before the computer.

#### APPLICABILITY OF SPD-18A MIN SPRAY DRYER

- SPD-18A small spray drying apparatus can be used for drying aqueous solution and suspension. It is suitable for the experiment
  and production of uniform powder. Such as: pharmaceuticals, dyes, pigments, food and beverage, milk, egg products plants and
  vegetable products, heat sensitive materials, plastics, polymers, resins, ceramics, perfume, soap, detergent, blood, adhesives,
  oxides, textiles, bone, teeth etc.
- SPD-18A is particularly applicable to the laboratory for liquid material directly into micro powder, without materials filtration, concentrating and crushing before drying, applicable for all solutions such as emulsion, suspension.



*Cannot be used to deal with flammable, explosive or easy to produce large amounts of gas material. In particular, gases that are chemically unknown cannot be released.* 



Part Instruction



Product collection

### SPD Series Laboratory Spray Dryer





Principle of sample feeding and dispersing



- ③ Two fluid nozzle
- ④ Automatic nozzle cleaning system
- ⑤ Compressed air line
- 6 Feed line

The functional principle of dry air

### SPECIFICATIONS

- ⑦ Air inlet (Air supplied by fan)
- (8) Heating pipes and electric heaters
- (9) Concentric inlet of hot air around nozzle
- 10 Spray cylinder
- (1)  $\quad$  Used to separate particles from a gas stream
- (12) Product collection container

Model	SPD-18A
Max evaporator capacity	1800ml/h
Peristaltic pump feed rate	0 ~ 2000ml/h
Inlet air temperature	30 ~ 250°C <b>±</b> 1°C
Outlet air temperature	30 ~120°C ±1°C
Dry air flow rate	70m3/h (maximum 330m3/h)
Bower	0.2KW/220v, frequency converter fan
Electric heater	3.2KW/220V, 2520 special stainless steel
Temperature sensor	PT-100, intelligent PID control, control accuracy±1°C
Spray system	Nozzles (US), 0.7mm diameter, Two-fluid nozzle (inside mix), 0.4mm/1.0mm
	optional
Particle size	1 ~ 25um
Avg drying time	1.0 ~1.5s
Automatic block discharging device	Automatic needling function, frequency adjustable 1-60s
Control system	Siemens PLC, 7" color touch LCD display
Electrical standard	Schneider
Quick release	Temperature meter, air piping and power supply
Air compressor	0.25KW, Max gas production 4.2m²/H, work pressure 2-5bar
Exhaust pipe	Diameter 51mm
Collection bottle	150ml & 450ml
Power supply	220/230V, 50 ~ 60Hz

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Rate power	220V/3.6KW
Weight	58kg
Dimensions(H×W&D)	910mm×575mm×423mm

#### MATERIALUSED

Parts	Material Name
Glass assembly	3.3 high borosilicate glass
Nozzle/ heater	ANSI316
Sealing element	Teflon
Product feed pipe	silicon rubber
Exhaust pipe	polyurethane
Product external	Quality steel with high quality spraying

#### STANDARD ACCESSORIES

Item	Qty
SPD-18A spray dryer host	1 set
User's Manual	1 сору
Glass assembly	1 set
Silica gel tube	1 pc
Power cord with quick detachable head	2 meters
Compressed air pipe with quick detachable head	2 meters
Pt100 temperature sensor with quick detachable head	1 set
Sealing ring of glass tower body	1 set
External air compressor	1 set

#### **SPARE PARTS**

AC contactor	Schneider
Intermediate relay	Schneider
Air switch	CHINT
Button	Schneider
Socket	Aviation socket
solid state relay	TWITEC



### OL-FREE AIR COMPRESSOR (STANDARD FITTING FOR SPRAY DRYER)

- quality assurance. Obtained the ISO9001-2008 and ISO13485-2012 quality system certification of TUV in Germany.
- pure oil-free design. The output gas contains no oil molecules and is harmless to the human body.
- ultra-quiet. Low noise, smooth and non-fluctuating output pressure, reducing noise pollution.
- Multi-level filtration. Multi-stage gas filtration keeps the instrument cleaner and extends its life.
- internal spray rust. The inside of the gas tank is sprayed and finished to prevent the air from being rusted and contaminated.
- safe to use. Weakness, current causes the air compressor to overheat, can automatically stop the protection to avoid burnout.
- automatic start. Intermittent use, air compressor switch does not need to restart.
- pressure is adjustable. The air pressure can be adjusted to meet different equipment needs.
- durable. It is used according to regulations and has been used for more than 15,000 hours.
- Easy to operate. Power on and use without any training.
- maintenance is simple. No need to add lubricant, it is easy to use.

#### SPECIFICATIONS

Voltage	220V/50Hz or 110V/60Hz
Power (W)	550W/0.75HP
Maximum displacement (L/min)	115
Amount @7bar(L/min)	40
Noise dB(A)	58
Maximum pressure (Bar)	8
Gas tank capacity (L)	22
Gross weight (KG)	25
Net weight (KG)	23
Size (L/W/H) mm	410*410*520



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# 2. SPD-15/SPD-15A Lab Small Spray Dryer



**SPD-15 Lab Spray dryer** is self-contained and supplied complete and ready for immediate operation. All major components are housed within a stainless-steel cabinet and the unit can be used on a bench top or with an optional stainless-steel stand. The system was designed to be stand by a keyboard, conducted by a colorful crystal screen of touch guidance mode, and allowed two modes of run: Automatic-mode, and Eye-monitored mode for the purpose of easily controlling experimental process.

#### APPLICATIONS

Spray drying can be used in a wide range of applications where the production of a free-flowing powder sample is required. This technique has successfully processed materials in the following areas:

Beverages • Ravours and Colourings • Milk and Egg Products • Plant and Vegetable Extracts • Pharmaceuticals • Heat Sensitive Materials • Plastics • Polymers and Resins

Perfumes - Ceramics and Advanced Materials -

Soaps and Detergents • Blood • Dyestuffs • Foodstuffs • Adhesives • Oxides • Textiles • Bones, Teeth and Tooth Amalgam and many others. Most solutions and suspensions can be spray dried providing that the resulting product has the characteristics of a solid material.

#### PRINCIPLE

- A menu driven microprocessor controller allows the selection of inlet temperature, airflow, automatic deblocker frequency and pump speed. The controller features an RS 232 output for connection to a PC or data logger and software allows the control and monitoring of all functions and printing of results.
- The self-priming peristaltic pump delivers the sample liquid from a container through a small diameter jet into the main chamber. At the same time an integral compressor pumps air into the outer tube of the jet which causes the liquid to emerge as a fine atomised spray into the drying chamber.
- Heated air is blown through the main chamber evaporating the liquid content of the atomised spray. The solid particles of the material, which are normally in a free flowing state, are then separated from the exhaust air flow by a cyclone



SPD-15A

and collected in the sample collection bottle. The exhaust airflow is directed through a flexible 60 mm diameter hose direct to atmosphere or to an existing extraction system.

### SPD Series Laboratory Spray Dryer





#### **ADVANTAGES**

- Two modes of run: Automatic-mode, and Eye-monitored mode for the purpose of easily controlling experimental process . PLC controller, LCD touch panel control fascia with flow path of system Using proface touchable interface display operation, operator can control temperature, airflow volume, air pressure, pump speed and de-blocker frequency.
- Spray chamber, cyclone separator, receiving tank are all made of Borosilicate glass which can resist strong acid/alk li, high temperature. It can work in a no-pollution and stable environment, and the whole process can be inspected. All the spare parts are easy to install and wash.
- Made of SUS-316 Stainless steel. Easy operating.
- To assure accurate temperature control and easy parameter adjusting, SPD-15 applies PID
- A filter has been equipped to the inlet unit to prevent the sample from contamination .
- The self-priming peristaltic pump delivers the sample liquid from a container through a small diameter jet into the main chamber to avoid secondary pollution. To make sure the process conducted steady and smoothly, magnetic agitator is optional to make the solution well mixed.
- Narrow size distribution of particles.
- Automatic de-blocking device prevents the nozzle from becoming blocked and variably controlled
- The air compressor is no oil and don't pollute compress air. The power from receiving tank has a good flow. The sound is low than 60db, and following the GMP understands.
- Supplied complete and ready for most spray drying applications.
- Automatic de-blocking device prevents the nozzle from becoming blocked and variably controlled.
- Equipped with air filter to remove and collect fine particle s in exhausted air.
- Can be used for organic & water solvents (Model SPD-15A)





#### **TECHNACLINFORMATION**

Model	SPD-15	SPD-15A
Material for drying	Water-base	Organic solutions
		Wth nitrogen circulation system and
		online recovery system
Power	3kw	6kw
Heating power	3kw	3.5kw
Air flow	3~6m3/min	1~3m3/min
Inlet/outlet filters	Optional (HEPA)	N2
Dehumidifier	No	Yes
Control	PID Automatic or man	ual dual control
Display	LCD touch display can show Inlet temperature / outlet temperature / peristaltic pump	
	speed / wind / through	needle frequency
Inlet air temperature range	30°C to 300°C	
Outlet air temperature range	30°C to 120°C	
Evaporate water capacity	1500mL/h	
Particle diameter range	1–25um	
Drying time	1.0~1.5s	
Temp. Precision	±1 °C, real time PID control	
Max. Sample feed	2000mL/H	
Min. Sample feed	30mL/H	
Weight	110kg	
Dimensions	650×500×1550mm (W*D*H)	
Packing size & weights	990×790×1480 mm/ 168KG, 660×430×610 mm/ 23kg	
	(main-chamber/cyclone/sample collection bot	tle/waste collection tube) (2 packages)
obturating ring	50 pcs	
Nozzle diameter	Can be chosen from 0.5mm/0.7mm/0.75mm/1.0mm/1.5mm/2.0mm	
Nozzle material	SS316 stainless steel	
Atomizer material	SS316 stainless steel	
Power supply	220V/50Hz or 110V/60Hz	

### SPECIFICATION OF NTROGENFOR SPD-15A SPRAY DRYER

Item	Specification
Pressure	1~4 bar
Rowrate	2m3/min
Consumable	6~8 hours/40L
Purity	99.99%

#### MAINCOMPONENTS

ltems	Standard	Remarks
Air Compressor	4.2 m3/H, internally installed	Hanjin (Korea)
SELF-PRIMING PERISTALTIC PUMP	1500ml/H	RS (France)

## SPD Series Laboratory Spray Dryer



Peristaltic Pump Head		RS (France)
PLC		ELT (Taiwan)
touch screen	180*140mm	ELT (Taiwan)
transducer		ELT (Taiwan)
AIR-BLOWER	6.5MB/min	PDX(Taiwan)
thermal-protective elbow	140mm	stainless steel & Hgh temperature resistant
		material (1700°C)
exhaus adapter	50mm	stainless steel
THERMOCOUPLE	M8x1.25	
MAIN-CHAMBER	140mm	PYREX
CYCLONE	85 mm	PYREX
NOZZLE	0.7mm	
silicone rubber tube	ф8хф5	resist heat, 2M



# 3. SPD-500/SPD-501 Laboratory Mini Bench-top Spray Dryer,

# stainless steel type



### ON-TABLE MODEL

The instrument can be placed on the experiment table, or SHJOBODA inert loop system SPD-501, featuring small size and convenient operation;

#### FOR AQUEOUS SOLUTION AND ORGANIC SOLVENT

SPD-500 laboratory spray dryer has the basic type and the organic solvent type SPD-501 (with inert loop system). SPD-500 laboratory spray dryer is for aqueous solution, which can simply be updated to organic solvent type after equipped with SPD-501 inert loop system;

#### HOMOCENTRIC SPRAY ATOMZER

During experiments, the new spray atomizer would never be offcenter in atomization, and there won't be affected recovery rate by spraying on the bottle wall. The spray atomizer can change the spray site to improve the spray effect by moving up and down; notably, the

spray atomizer has excellent adaptability to material with high viscosity and few blocking situation;

#### THE EXHAUST AIR IS DISCHARGED AFTER RECOVERY INTHE BAG FILTER

SPD-500 laboratory spray dryer standard tail gas dedusting equipment can reduce environmental pollution while effectively improving the yield, especially the yield of difficult recycle;

#### CONTROLS & FUNCTIONALITY

SPD-500 laboratory spray dryer is designed to ensure that all functions are simple to select and adjust, to quickly achieve the optimum conditions for spray drying. The operator can control the following functions:

Inlet Temperature Gasflow Volume Pump Speed De-blocker Frequency

#### **EASYTOUSE**

PLC automatic control, One-click boot. Color Touch Screen, Fast setup and cleaning times Scale up to pilot or industrial scale possible. Visible process due to glass assembly Adjustable particle size (1 – 25 microns)





#### TWO FLUD NOZZLE WITH SUS316L STAINLESS STEEL

The stainless-steel spray assembly consists of an inner tube for the liquid sample leading to a small diameter jet. An outer tube directs compressed air to the nozzle. All units are supplied with 0.7mm jets, other sizes are available as accessories. The spray assembly incorporates an automatic de-blocking device that prevents the jet nozzle from becoming blocked, the de-blocking needle is activated by an integral compressor. De-blocking is sometimes necessary with materials which may solidify or when large particles in suspension cause blockages in the jet.

Trusted by the users Over 1,500 customers of top universities, enterprises and research institutes use our mini spray dryer. And exported to more than 40 countries & regions such as the United States, Italy, South Korea, Mexico, Singapore, Canada, Malaysia, Chile and Russia.



#### AREAS OF APPLICATION

SPD-500 laboratory spray dryer can be used in a wide range of applications where the production of a free-flowing powder sample is required. This technique has successfully processed materials in the following areas:

- Beverages Ravours & Colourings
- Milk & Egg Products Plant & Vegetable Extracts
- Pharmaceuticals Heat Sensitive Materials
- Plastics Polymers and Resins Perfumes
- Ceramics & Advanced Materials
- Soaps & Detergents Blood Dyestuffs
- Foodstuffs Adhesives Oxides Textiles
- Bones, Teeth & Tooth Amalgam and many others







#### SPECIFICATIONS

Model

SPD-500 lab spray dryer

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### SPD Series Laboratory Spray Dryer



Power	1500W
Voltage	220V, 50-60HZ
Min. Outlet Temp.	80°C
Evaporating Capacity	500ml/h
Airflow	0~330m3/h
Max. Inlet Temp	200°C
Heater power	1000W
Temp. precision	±l°C
Nzzle jet	0.7mm standard/(0.5/0.75/1.0/1.5/2.0mm available)
Nozzle type	Two fluid nozzle
Possible particle size range	1~25µm
Mean Residence Time	1~1.5 second
Operation mode	Automatic / Manual
Minimum Sample Volume	20ml
Spray Chamber Material	SU5304 Stainless Steel
Cyclone Separator Material	SU5304 Stainless Steel
Receiving Tank Material	SU5304 Stainless Steel
Body Material	SU5304 Stainless Steel
Seal of Cyclone/cylinder	Silicone
Gas type	Compressed Air(for aqueous)
Dimension	800*550*900mm
Weight	80KG
Display	7-Inch LCD display for Heat, Spray, Pump, Air pressure, de-blocker frequency
Thermal Protection	Blower does not stop until temp <90°C
Deblocking	Automatic

Model	SPD-501 lab spray dryer (with Inert Loop system for organic solvent)
Power	2500W
Voltage	220V,50/60 Hz
Atomizer material	SUS 316 Stainless steel
Evaporating Capacity	500ml/h for water
Airflow	0–330 m²/h
max. Input temperature	200 °C
Heater power	1000W
Temperature precision	±l °C
Spray gas	4.2m²/h, 2-5bar
Nozzle jet	0.7mm standard/(0.5/0.75/1.0/1.5/2.0mm available)
Nozzle type	Two fluid nozzle
Possible particle size range	1–25µm
Mean Residence time	1.0-1.5 sec
Operation mode	Automatic/Manual
Max. Sample feed	1500ml/hr
Minimum sample volume	30ml
Spray chamber material	SU5304 Stainless steel
Cyclone separator material	SU5304 Stainless steel



Receiving tank material	SU5304 Stainless steel
Body material	SU5304 Stainless steel
Seal of cyclone/cylinder	Silicone
Gas type	N2 (for solvent) or compressed air (for aqueous)
Sound	<60db
Dimensions	800*550*900 (spray dryer) 900*800*900(inert loop)
Weight	150KG
Display	7-Inch LCD display for Heat, Spray, Pump, Air pressure, de-blocker frequency
Thermal protection	Blower does not stop until temp <90 °C
Deblocking	Automatic
Inert loop (for organic solvents)	Yes



# 4. SPD-6000 Series Lab Small Spray Dryer





#### DESCRIPTION

Miniature experimental micro spray dryer(spray dryer / spray dryer) and its main application in the laboratories of universities, research institutes and food pharmaceutical and chemical enterprises to produce micro particle powder, which is widely applicable to all solutions such as emulsions and suspensions, and is suitable for drying of heat sensitive substances, such as biological products, biological pesticides, enzyme preparations, etc. The material is heated only when it is sprayed into foggy particles, so it is only instantaneously heated to keep the active ingredients of these materials intact after drying.

#### MAINCHARACTERISTIC

• Color LCD touch screen parameter display. air inlet temperature / air outlet temperature / peristaltic pump speed / air volume / pass needle frequency.

• Fully automatic control: One-click start-up, after setting spraying process parameters, the temperature reaches a predetermined temperature, the peristaltic pump starts automatically, the running animation is displayed on the touch screen, and the running process is clearly displayed; when the machine is shut down, just press the stop button, and the machine will automatically shut down safely.

• Manual control: If the process parameters need to be adjusted during the experiment, it can be easily switched to the manual state. The color touch screen is dynamically displayed (animated) throughout the experiment

• Equipped with nozzle cleaner (through needle), when the nozzle is blocked, it will be automatically cleared, and the frequency of through needle can be adjusted automatically.

• Shutdown protection function: Just press the stop button when shutting down, the machine will stop running immediately except the fan, to ensure that the equipment will not burn out due to misoperation (forced shutdown of the fan).

• The spraying, drying and collecting system is made of transparent high-quality high-borosilicate heat-resistant glass material, so that the drying process is performed in a pollution-free environment.

• Built-in imported oil-free air compressor, the particle diameter of the powder spray is normally distributed, the fluidity is very good, and the noise is very low, less than 60db.

- The atomizing structure of the two-fluid spray, the whole machine is made of high-quality stainless steel, and the design is compact without the need for auxiliary equipment.
- The design of drying temperature control uses real-time control PID constant temperature control technology to make the temperature control in the whole temperature area accurate, and the heating temperature control accuracy is  $\pm$  1 °C.
- In order to maintain the purity of the sample, an air inlet filter is equipped.
- The feed volume can be adjusted by the feed peristaltic pump, and the minimum sample volume can reach 50ml.
- The particle size of the finished dry powder is relatively uniform, and more than 95% of the dry powder is in the same particle size range.



- For viscous materials, a nozzle cleaner (through needle) is provided. When the nozzle is blocked, it will be automatically cleared and the frequency of the through needle can be adjusted automatically.
- Innovative tower wall purging device, higher material recovery rate.



### TECHNCAL PARAMETERS

Model	SPD-6000G	SPD-6000S	SPD-6000N
Chamber material	Hgh borosilicate glass	Stainless steel	High borosilicate glass
picture			
Water evaporation	1500ml	1500ml	1500ml
Minimum feed quantity	80ml	80ml	80ml
Drying chamber diameter (mm)	¢ 300	¢ 300	¢ 300
Maximum intake temperature	~250 C (adjustable)	~250 C (adjustable)	~250 C (adjustable)
Hot air condition	Air supply	Air supply	Suction
Heater capacity	3kw	3kw	3kw
Blower [power (kw), air volume (m/min)]	[0.25,9.5]	[0.25,9.5]	[0.25,9.5]
Compressor [power (kw), air volume (L/min)]	[0.58, 108]	[0.58, 108]	[0.58, 108]
Electric power (kw)	4kw	4kw	4kw
Outline size (mm)	800×600×1300	800 imes 600 imes 1300	900×600×1300
(l $\times$ w $\times$ h)			
Bag filter	N/A	N/A	Yes
Installation weight (Reference)	90kg	90kg	100kg
Power supply	220\/5	OHz	220V/50Hz



# 5. SPD-8000 Lab Spray Dryer, 2L/h, water-based solution



SHLOBODA SPD-8000 Spray dryer is mainly used in the production of micro-particle powder in universities, research institutes and food and pharmaceutical chemical enterprises. It has broad-spectrum applicability to all solutions such as emulsions and suspensions. It is suitable for drying sensitive substances such as biological products. Biological pesticides, enzyme preparations, etc., because the materials sprayed are only subjected to high temperature when sprayed into mist-sized particles, so they are only heated instantaneously, and the active materials can be kept from being damaged after drying.

#### FEATURES

• It adopts large-color touch screen operation, automatic control and manual control, ten-stage program temperature control, and its own memory function, which is the only one in China.

- Full-automatic control: one-button start-up, after setting the spray process parameters, the temperature reaches the predetermined temperature, the peristaltic pump starts itself, the running animation is displayed on the touch screen, and the running process is clearly displayed; when the machine is shut down, just press the stop button, the machine is automatically safe. Shut down.
- Manual control: If the process parameters need to be adjusted during the experiment, it is convenient to switch to the manual state. The color touch screen is dynamically displayed (animation) throughout the experiment.
- Shutdown protection function: Just press the stop button when shutting down, the machine will stop running immediately except the fan, to ensure that the equipment will not burn out due to misoperation (forced off the fan).
- The spray, drying and collection system is made of high-quality stainless steel material, which makes the spray drying process in a non-polluting and stable environment, which provides great convenience for researchers to control the experimental process and experimental results. All stainless steel components are easy to disassemble and easy to clean.
- The organic solvent spray dryer has built-in imported oil-free air compressor. The particle diameter of the powder spray is normally distributed, the fluidity is very good, and the noise is very low, less than 60db, in line with the national laboratory noise standard;
- The atomization structure of the two-fluid spray, the whole machine is made of high-quality stainless-steel material with precision design, compact design, no need for auxiliary equipment, convenient to use, and lasts for a long time.
- In order to meet the requirements of the user to adjust various parameters in the experimental range, the real-time regulation PID constant temperature control technology is adopted in the design of the drying temperature control, so that the temperature control in the full temperature zone is accurate, and the heating temperature control precision is ±1 °C.
- In order to keep the sample clean, an air inlet filter is provided.
- The feed amount can be adjusted by the feed peristaltic pump, and the minimum sample volume can reach 10ml.
- Dry powder after drying, the particle size is relatively uniform, and more than 95% of the dry powder is in the same particle size range.





- The small spray dryer is equipped with a nozzle cleaner (passing needle) for the viscous material. When the nozzle is blocked, it will be automatically cleared, and the frequency of the needle can be automatically adjusted.
- Innovative tower wall purging device with higher material recovery rate.
- Automatic cleaning function, greatly enhancing the dry sample recovery rate.
- The automatic cleaning function of the drying tower eliminates the need for manual cleaning, which greatly saves the experiment time.



#### SPECIFICATIONS

Model	SPD-8000S	SPD-8000G
Chamber material	Full stainless steel	Hgh borosilicate glass
Picture		
Control	Fully automatic control and manual con	trol dual control mode, color touch screen
	dynamic display (animatio	n) throughout the experiment
Inlet air temperature control	30 ° C	~ 400 ° C
Outlet temperature control	30 ° C ~ 200 ° C	
Evaporation water volume	50mL/H~ 2200ml/h	
Maximum feed amount	peristaltic pump adjustable up to 2200ml / h	
Minimum amount of feed	5	OmL
Temperature control accuracy	±0.5°C, Real-time PID temperature contr	rol technology, real-time online display of
	inlet air temperature	and outlet temperature
Drying time	0.8	~1.05
With shutdown protection function	just press the stop button when shutt	ing down, the machine will stop running
	mis operation (f	forced off the fan).
Color LCD touch screen parameter	air inlet temperature / air outlet temper	ature / peristaltic pump speed / air volume



display	/ needle frequency
Nozzle diameter	0.5mm/0.75mm/1.0mm/1.5mm/2.0mm optional, and can be customized according to
	requirements
Time setting function	the user can set the working time of the machine by himself, without manual
	guarding, the working time ends the machine to stop working, no need to manually
	guard, which greatly saves the precious time for the customer to do the experiment.
Automatic fan stop function	After the instrument is finished, the working state of the fan should be kept, so that
	the glass is partially cooled. The machine is set by intelligent program. When the
	inlet temperature is lower than 30 degrees, the fan is automatically turned off, and
	there is no need to manually turn off the fan manually.
Powder particle size requirements	dry powder after drying, the particle size is more uniform, more than 95% of the dry
	powder in the same particle size range
machine power	2-3.0KW/Single phase 220V
Spray head cooling device	(optional)
Equipment size	1380 (H) × 770 (L) × 590 (W) mm
Outer packaging size	1500 (H) × 910 (L) × 730 (W) mm

#### NOTE

Package weight

- Can be upgraded to a two-stage separation and collection system
- There is a nozzle cleaner (needle blocking), which will automatically clear when the nozzle is blocked, and the frequency of the needle can be adjusted automatically.

90KG

- The spray dryer is made of stainless steel, the atomization structure of the two-fluid spray, the spray, drying and collection system is made of transparent high-quality borosilicate heat-resistant glass material.
- Built-in imported oil-free air compressor, the particle diameter of the powder is normally distributed, the fluidity is good, and the noise is very low, in line with the national laboratory noise standard;
- Intelligent control system, replacing the PLC control on the market, the stability is stronger
- The machine has the function of mis operation protection. When the order of the fan and heater switch is wrong, the machine automatically reminds you to prevent the novice from mishandling the machine.
- Tower wall purging device, material yield is higher
- Can be directly upgraded to a nitrogen circulation system for drying organic solvent materials

#### SPARE PARTS

Item Name	Qty
Small spray dryer SPD-8000	1 set
Air compressor (built-in)	1 set
LCD screen MCGS(built-in)	1 рс
Fan RB022 (built-in)	1 set
Stainless steel drying room	1 set
Stainless steel cyclone separator	1 set
Stainless steel sample collection bottle 500ML	1pc
Stainless steel sample collection cold trap	1pc
Medical grade feed tube	1.5 m
Imported atomizer (0.5/0.75/1.0/1.5/2.0mm optional)	1 pc
Clamp LY12	1 set
Polytetrafluoroethylene gasket	1 piece





# 6. SPD-18/SPD-1800A Pilot Spray Dryer for Large Particle, water-

# based or organic solvent can be processed



SPD-18 mini spray dryer is self-contained and supplied complete and ready for immediate operation. All major components are housed within a stainless-steel cabinet and the unit can be used on a bench top or with an optional stainless-steel stand. The system was designed to be stand by a keyboard, conducted by a colorful crystal screen of touch guidance mode, and allowed two modes of run: Automatic-mode, and Eye-monitored mode for the purpose of easily controlling experimental process.

#### SPD-18 MIN SPRAY APPLICATIONS

SPD-18 mini spray dryer can be used in a wide range of applications where the production of a free-flowing powder sample  $(10-120\mu m)$  is required. This technique has successfully processed materials in the following areas:

Beverages • Ravours and Colourings • Milk and Egg Products • Plant and Vegetable Extracts • Pharmaceuticals • Heat Sensitive Materials • Plastics • Polymers and Resins • Perfumes • Ceramics and Advanced Materials •

Soaps and Detergents • Blood • Dyestuffs • Foodstuffs • Adhesives • Oxides • Textiles • Bones, Teeth and Tooth Amalgam and many others. Most solutions and suspensions can be spray dried providing that the resulting product has the characteristics of a solid material.

#### SPD-18 MIN SPRAY DRYER TECHNQUE

1. A menu driven microprocessor controller allows the selection of inlet temperature, airflow, automatic de-blocker frequency and pump speed. The controller features an USB output for connection to a PC or datalogger and software allows the control and monitoring of all functions and printing of results(optional).

- 2. The self-priming peristaltic pump delivers the sample liquid from a container through a small diameter jet into the main chamber. At the same time an integral compressor pumps air into the outer tube of the jet which causes the liquid to emerge as a fine atomized spray into the drying chamber.
- 3. Heated air is blown through the main chamber evaporating the liquid content of the atomized spray. The solid particles of the material, which are normally in a free-flowing state, are then separated from the exhaust air flow by a cyclone and collected in the sample collection bottle. The exhaust airflow is directed through a flexible 60 mm diameter hose direct to atmosphere or to an existing extraction system.



#### **ADVANTAGES**

- 1. Two modes of run: Automatic-mode, and Eye-monitored mode for the purpose of easily controlling experimental process . PLC controller, LCD touch panel control fascia with flow path of system
- 2. air oilless compressor, the sound is low than 60db
- 3. Made of SUS-316 Stainless steel. Easy operating.
- 4. To assure accurate temperature control and easy parameter adjusting, SPD-15 applies PID.
- 5. The self-priming peristaltic pump delivers the sample liquid from a container through a small diameter jet into the main chamber to avoid secondary pollution. To make sure the process conducted steady and smoothly, magnetic agitator is optional to make the solution well mixed.
- 6. Narrow size distribution of particles. (10-100um)
- 7. Automatic de-blocking device prevents the nozzle from becoming blocked and variably controlled

#### **TECHNACLINFORMATION**

Parameter	SPD-18 Spray Dryer for water-based solvent
	(Upgraded model SPD-1800A with inert loop for organic solvent)
Power	5500W
Voltage	220V,50/60 Hz
Atomizer material	SUS 316 Stainless steel
Evaporating Capacity	4 l/h for water
Airflow	0-330 m/h
max. Input temperature	350°C
Heater power	5000W
Temperature precision	±l°C
Spray gas	4.2m²/h, 2-5bar
Nozzle jet	0.7mm standard/(0.5/0.75/1.0/1.5/2.0mm available)
Nozzle type	Two fluid nozzle
Possible particle size range	5-100µm



Mean Residence time	1.0-1.5 sec
Operation mode	Automatic/Manual
Max. Sample feed	5000ml/hr
Minimum sample volume	100ml
Spray chamber material	SUS 304 stainless steel
Cyclone separator material	SUS 304 stainless steel
Receiving tank material	SUS 304 stainless steel
Body material	SU5304 Stainless steel
Seal of cyclone/cylinder	Silicone
Deblocking	Automatic
Sound	<60db
Dimensions	950*750*1700
Weight	150KG
Display	7-Inch LCD display for Heat, Spray, Pump, Air pressure, de-blocker frequency
Thermal protection	Blower does not stop until temp <90°C
Inert loop (for organic solvents)	Optional (SPD-1800A)



# 7. SPD-1000 Coating & Granulator Spray Dryer



#### WHAT CANSPD-1000 LABSPRAY GRANULATOR DO?

- Spray dryer:1500ml/inlet temperature 105°C -200°C
- Spray granulator: Batch size from 50 g up to 1000 g
- Coating: Batch size from 50 g up to 1000 g
- Mixing: Batch size from 50 g up to 1000 g
- Ruidized bed dryer: Batch size from 50 g up to 1000 g
- Designed for trials with small-scale processes especially in R&D as well as Universities

#### SPD-1000 LAB SPRAY GRANULATOR FEATURES

- Less occupied area:1 square meter is enough to place.
- Low power consumption, environmental protection and easy operating.
- Suitable for heat-sensitive materials and samples of easy dissolving particulates.
- PLC operation control. LCD touch screen displays the whole experimental process.
- Shutdown protection: press the stop button and the machine (except the fan) stops working immediately so that heating parts will not be burnt due to misuse (forced shutdown of the fan).
- Stainless steel machine body and two-fluid spray atomization structure made of SUS 316 stainless steel.
- Real-time control on PID temperature.











#### **APPLICATION SCOPE**

Pharmaceutical product/food and feed/ceramic product/plastic and rubber/polymer and resin/ biogenetic product/chemicals and fertilizer/ perfume/ coloring matter and dye/vegetable and fruit extract/ aromatic substance/grain crop, etc.

#### **APPLICATION AREA:**

Spray dehydration and micronization, microencapsulation, restoration of product composition and extraction, suspending liquid dehydration, particle size control and structure revision



#### SPD-1000 LAB SPRAY GRANULATOR PARAMETER

Model	SPD-1000 spray granulator
Function	Spray dryer, spray granulator,coating,mixing
Power	5KW,220V,50/60Hz
Spray granulator capacity	Max. 1000g/batch
Spray dryer capacity	Max. 1500ml/h
Max particle size	500 Micron
Minimum sample volume	50g
Ruidized inlet air temperature	40–150°c
Spray dryer inlet temp.	105-200°c
Atomizing pressure	0.15-4 bar
Air compression pressure	0.15Mpa~0.6Mpa
Air compression consumption	≪4m3/h
Temperature precision	±l°c
Coating	50-1000g/batch
Mixing	50–1000g/batch
Nozzle type	Two fluid nozzle
Nozzle jet	0.7mm standard/(0.5/0.75/1.0/1.5/2.0mm available)

## SPD Series Laboratory Spray Dryer



Ruidized inlet air flow speed	0-150m3/h
Peristaltic pump flow	100-1500ml/h , adjustable
Expansion chamber volume	10L
Heater power	3.5KW
Fan power	1.5KW
Expansion chamber material	SU5304 Stainless steel & High borosilicate glass
Body material	SU5304 Stainless steel
Seal of cyclone/cylinder	Silicone
Sound	<60db
Dimensions	900*800*1300mm
Weight	110KG
Operation mode	Automatic/Manual
Display	7" LCD for Heat, Spray, Pump, Air pressure, de-blocker frequency





SPD-1800F laboratory low-temperature spray dryer is a breakthrough made by us with efforts in spray drying technology. SPD-1800F can extract natural product and juice from traditional medicine (herbal medicine) in laboratory and get powder particles of excellent liquidity at a low temperature of 110°C with a high yield. In particular, it achieves rapid material drying at low temperature and provides very convenient and safe drying method for thermosensitive materials, such as biological product, high carbohydrate traditional Chinese medicine natural product extract, thermolabile polymer material, heat gasification material and so on.

#### **FEATURES**

• Entire spray drying experimental process can be completed

in 110 ° C, greatly reduces the temperature of drying to solve the problems for spray drying of heat-sensitive materials.

- Color touch-screen operation: PID temperature control heating temperature, heating accuracy reach ±1 °C, peristaltic pump feed rate can be adjusted at any time.
- · Particle diameter of powder in normal distribution, good liquidity with low noise, in line with laboratories noise standards;
- Structure of two-fluid atomizer spray, made of high-quality stainless-steel materials, precision manufacturing, compact design without ancillary equipment, easy to use.
- Feed rate can be adjusted by feeding peristaltic pump, rated capacity 1800mL/h
- Spray head located in the middle of the drying chamber, can be dry in concurrent or counter-current way, can lengthen or shorten drying time according to the material characteristics, suitable for heat-sensitive materials.
- With the function of the fluidized bed;
- Can be equipped with 1-micron precision filter, effectively improve the efficiency.





SPD Series Laboratory Spray Dryer





#### SPECIFICATIONS

Model	SPD-1800F
Power	4000W
Voltage	220V
Frequency	50/60 Hz
Evaporating Capacity	1500ml/h for water
Airflow	0-330 M3/h
Max. Inlet temperature	<b>200</b> °C
Heating power	3500W
Temperature precision	±l℃
Compressed air	4.2MB/h, 2-5bar
Nozzle jet	0.7mm standard/(0.5/0.75/1.0/1.5/2.0mm available)
Nozzle type	Two fluid nozzle



Possible particle size range	1–25µm
Mean Residence time	1.0-1.5 sec
Operation mode	Automatic/Manual
Max. Sample feed	1800ml/hr
Minimum sample volume	30ml
Seal of cyclone/cylinder	Silicone
Inlet temperature	<b>105~200</b> ℃
Cyclone separator material	SL5-304 Stainless steel
Body material	SL5-304 Stainless steel
Spray chamber material	SL5-304 Stainless steel & borosilicate glass
collection bottle material	SU5-304 Stainless steel
Sound	<60db
Dimensions	1100*1000*1200mm
Weight	115KG
Display	7-Inch LCD display for Heat, Spray, Pump, Air pressure, de-blocker frequency
Thermal protection	Blower does not stop until temp <90°C
Deblocking	Automatic
Atomizer material	SUS 316 Stainless steel



# 9. SPD-2000 Series Vacuum Spray Dryer



#### WHY NEED VACUUM SPRAY DRYER?

The rapid drying of heat-sensitive material has been troubling plenty of researchers. Common vacuum drying and spray drying cause great damage to biological activity or structure of material. Freeze drying has disadvantages such as long drying time and low energy efficiency. Moreover, the material after freeze drying is lumpy and needs to be smashed a second time.

#### WHAT CAN VACUUM SPRAY DRYER DO?

Our company after long-term communication with researchers, realizes that low-temperature spray drying is able to solve the problems of drying of heat-sensitive material effectively. Therefore, we developed the SPD-2000 low-temperature spray dryer for laboratory. The dryer not only inherits many advantages of SPD-15 mini spray dryer, but also integrates the merits of vacuum drying creatively. It is capable of drying material rapidly (1 second) when the temperature of inlet air is around 50°C. The damage to activity or structure of material

during drying is completely prevented. It is a convenient and safe method for drying heat-sensitive material, such as biological products (e.g. enzyme preparation and viable bacteria), extract of natural product from traditional Chinese medicine with high sugar content, heat-labile high polymer material, and material that gasifies when contacting with heat.

#### CONTROLS & FUNCTIONALITY

SPD-2000 vacuum spray dryer is designed to ensure that all functions are simple to select and adjust, to quickly achieve the optimum conditions for spray drying. Both use a clear touch screen display, the operator can control the following functions:

- Inlet Temperature
- Airflow Volume
- Air compressor flow
- Pump Speed
- De-blocker Frequency

#### **EASYTOUSE**

- Color Touch Screen, Fast setup and cleaning times
- Scale up to pilot or industrial scale possible.
- Visible process due to glass assembly
- Adjustable particle size (1 100 microns)

#### TWO FLUD NOZZLE WITH SUS316L STAINLESS STEEL





#### Temperature protection

The heater has an extreme high temperature when experiment finished, which needs air blower to continue working in order to reduce the inside temperature and ensure the safety of equipment, SPD-2000 spray dryer can control air blower running automatically, even the operator wants to turn off the air blower, the system would prevent the operator until the temperature of system reduce to the default security state of system;

#### SU5 304 stainless steel

Spray chamber, cyclone separator, collector is all made of SUS 304 stainless steel. It can work in a no-pollution and stable environment, and sight glass equipped so the whole process can be inspected. All the spare parts are easy to install and clean.

#### Trusted by the users

Over 1,500 domestic customers of top universities, enterprises and research institutes use our mini spray dryer. And exported to more than 40 countries & regions such as the United States, Italy, South Korea, Mexico, Singapore, Canada, Malaysia, Chile and Russia etc.

#### WIDE RANGE OF APPLICATIONS

SPD-2000 vacuum spray dryer can be used in a wide range of applications where the production of a free-flowing powder sample is required. This technique has successfully processed materials in the following areas:

- Oxide Blood Polymers and Resins
- Beverages Ravours & Colourings
- Milk & Egg Products Plant & Vegetable Extracts
- Pharmaceuticals Heat Sensitive Materials
- Plastics Perfumes Dyestuffs
- Ceramics & Advanced Materials





- Soaps & Detergents •Textiles
- Foodstuffs Adhesives
- Bones, Teeth & Tooth Amalgam and many others

#### SPECIFICATIONS

Material External SS304 and material contact part SS316, External SS304 and material contact	part			
two-fluid spray atomization structure, with the SS316, two-fluid spray atomiza	tion			
movable roller structure, with the movable roller				
Inlet air temperature control 50 ~ 150 ° C 50 ~ 150 ° C				
Process capacity 1.5L/h 3L/h	3L/h			
Nozzle cleaner with a nozzle cleaner (needle deblock), will with a nozzle cleaner (needle deblock),	will			
automatically clear when the nozzle is blocked, the automatically clear when the nozzl	e is			
frequency of the needle can be automatically blocked, the frequency of the needle ca	n be			
adjusted; automatically adjusted;				
Minimum sample size 50mL (depending on the difference in solid content 50mL (depending on the difference in solid content)	solid			
of materials) content of materials)				
Temperature control ± 1 ° C, real-time regulation of PID constant ±1 ° C, real-time regulation of PID cons	tant			
accuracy temperature control technology, temperature control technology,				
Nozzle diameter 0.5mm, 0.7mm, 1mm, 1.5mm, 2mm optional, and can 0.5mm, 0.7mm, 1mm, 1.5mm, 2mm optional	onal,			
be customized according to customer requirements; and can be customized according	to			
customer requirements;				
Machine power         6KW380V 50HZ         9KW380V 50HZ				
Instant spray drying low temperature (50 ° C) low temperature (50 ° C)				
temperature 1.02				
Powder size 1~25um 1~100um				
Degree of vacuum         -0.03 ~ 0.09MPA         -0.03 ~ 0.09MPA				
Display color LCD touch screen operation control, full color LCD touch screen operation con	trol,			
English operation interface, automatic control and full English operation interface, auton	atic			
manual control combined, unique temperature control and manual control combi	ned,			
change curve online display, conducive to data unique temperature change curve or	nune			
observation and scientific research display, conductive to data observation	and			
Supporting imported Pritich PS brand particulatic         Supporting imported Pritich PS brand	rand			
nump and motor	anu			
Cooling water With water cooling system to support the use of heat With water cooling system to support	the			
sensitive and high concentration products provide use of heat sensitive and	hinh			
corresponding patent certificate concentration products provide	vide			
corresponding patent certificate				
Dimensions         950 × 700 × 1715MM (L × W × H)         950 × 700 × 1715MM (L × W × H)				
Weight 205kg 205kg				



# 10.SPD-3000F Freeze Spray Dryer



#### APPLICATION

SPD-3000F laboratory Spray freezing dryer can be used for low-temperature dehydration of heat-sensitive, viscous, active and high sugar materials, such as Chinese herbal medicine and nature product extract, dairy product, biological agent, enzyme, fruit original juice, and polymer materials.

#### FEATURES

• Wth combination of spray dryer and vacuum freeze dryer, SPD-3000F laboratory Spray freeze dryer has the more rapid drying speed than traditional vacuum freeze dryer. The dried powder basically retains their original biological and chemical properties for easy and longterm preservation and when dissolved in water again, materials return to the state of pre-freeze-drying.

• SPD-3000F laboratory spray freeze dryer adopts a cooling system of air-cooled condensing closed compressor with rapid cooling performance, low freezing

temperature and strong moisture absorption ability. Temperature and vacuum degree are displayed in a digital, accurate, and direct mode.

- Color LCD touch screen parameters can display drying chamber temperature/pump speed/fan frequency/de-blocker frequency/drying chamber pressure.
- In dehydration, the present equipment heats and sublimates natural air to maintain the security of samples.
- Vacuum pump built-in.
- The convenient and reliable vacuum connection adopts international standard clamp.
- Stable performance, easy operation and low noise.
- Compared with traditional freeze dryer: rapid freeze-drying of wall sticking and organism containing liquid materials (juice, traditional Chinese medicine extract, etc). The powder size is adjustable within a certain range.







#### PARAMETERS

Model	SPD-3000F				
Power	12KW				
Voltage	380V				
Capacity	2000/batch (5~6 hours per batch)				
Spray freezing temperature	<−30°c				
Cold trap temperature	≪ -60°c				
Vacuum pump power	2KW				
Max. vacuum pressure	<20Pa				
Spray pressure	2-5Bar(adjustable)				
Compressed air	4.2㎡/h				
Nozzle type	Two fluid nozzle				
Nozzle Jet	0.7mm standard/(0.5/0.75/1.0/1.5/2.0mm available)				
Body material	SUS-304 Stainless steel				
Operation mode	Automatic/Manual				
Vacuum pump plug	yes				
Vacuum connection	Standard clamp				
Seal of cyclone/cylinder	Silicone				
Vacuum degree display	Digital				
Dimensions	1600*1080*1750mm				
Weight	300KG				
Display	7-Inch LCD display				
Sample safety	Low temperature & vacuum				
Particle size	1~100um				

# 11. SPD-5000 Vacuum Inert Loop Spray Dryer





#### APPLICATION

Suitable for heat sensitive water-based and organic solvent to be dry in low temperature, included inert loop system, solvent recovery system, cooling system and vacuum system.

#### DESCRIPTION

SPD-5000 vacuum low temperature spray dryer is an enhanced product of SPD-500 desktop spray dryer. The SPD-500 desktop spray dryer is popular with scientific researchers because of its small size and convenient operation. We have developed a vacuum low temperature spray dryer and an organic solvent spray dryer on the basis of SPD-500. After users purchase the SPD-500 It only needs to purchase vacuum components or nitrogen circulation system to form a vacuum low-temperature spray dryer or an organic solvent spray dryer, and the connection is very convenient, saving experimental funds and venues, and convenient for users to purchase on demand.

The problem of rapid drying of heat-sensitive materials has always plagued many scientific researchers. Common vacuum drying and spray drying have great damage to the biological activity of the material or the structure of the material. The freeze-drying time is long, the energy efficiency is low, and the drying After the material is agglomerated, it needs to be crushed a second time. SPD-

5000 laboratory vacuum low temperature spray dryer, when you need ordinary spray drying, only need to use the main body of the spray dryer, there is no need to open the vacuum component, and your material needs to be dried at a low temperature below 60 °C, you open Vacuum components can be quickly dried at an inlet air temperature of 55°C, completely avoiding the destruction of the material's activity or structure during the drying process, and providing extremely convenient and safe drying methods for heat-sensitive materials, such as enzyme preparations and living organisms. Products, extracts of natural products of traditional Chinese medicine with high sugar content, heat-resistant polymer materials, materials that vaporize when heated, etc.











### **FEATURES**

- SPD-5000 laboratory vacuum low temperature spray dryer is divided into a desktop spray dryer main unit and vacuum components. The modular design facilitates the switching between high temperature spray drying and vacuum low temperature spray drying;
- The spray head is a concentric spray head. Make sure there is no eccentricity during spraying and it will spray to the side of the bottle wall. After the spray head is installed, it can move up and down to facilitate the adjustment of the spray position and improve the spray drying effect;
- SPD-5000 laboratory vacuum low temperature spray dryer uses a color touch screen operation, real-time regulation of PID constant temperature control, so that the temperature control in the full temperature zone is accurate, the heating temperature control accuracy is  $\pm 1^{\circ}$ C, and the feed rate of the peristaltic pump can be adjusted at any time.
- The entire experimental process of spray drying is completed in a vacuum environment, which greatly reduces the material drying temperature and solves the problem of spray drying of heat-sensitive materials;
- The atomization structure of the two-fluid spray is made of high-quality stainless steel materials, with a compact design, no auxiliary equipment, easy to use, and as long as new.
- The instant spray drying is completed under low temperature (minimum 50°C) conditions, and the moisture content after drying is less than 1%. Under such drying conditions, substances that are easily oxidized, volatile, and heat sensitive can maintain chemical structure and biological activity well;

#### SPECIFICATIONS

Model	SPD-5000 Vacuum inert loop spray dryer
Rated drying capacity	500ml/h
Minimum inlet air temperature	50°C
power supply	220V/3000W
compressed gas	4.2m²/h, 2-5bar
nozzle	0.7mm standard, (0.5/0.75/1.0/1.5/2.0mm available)
Spray head	Two-fluid, concentric spray head, not eccentric during atomization, spray head can
	move up and down
Particle size after drying	1–25µm
Operation method	Automatic/Manual
Maximum feed volume	500ml/h
Min material handling capacity	20ml
Drying room material	SUS 304 stainless steel
Inlet temperature range	<b>50∼200</b> °C
Heating temperature accuracy	±1°C
Cyclone material	SU5-304 stainless steel
Frame material	SU5-304 stainless steel
Sealing ring	Silica gel
Outlet temperature	<b>40</b> °C
display	7-Inch LCD display with USB interface
Temperature protection	Have
Spray head material	Concentric spray head, SUS 316 L stainless steel
Vacuum degree	-0.08Mpa

Spray Dryer Catalogue

# 12.SPD-P Series Pilot High Speed Centrifugal Spray Dryer



#### DESCRIPTIONS:

It is most suitable for producing solid powder or particle products from liquid materials, such as solution, emulsion, suspension and pumpable paste states, For this reason, when the particle size and distribution of the final products, residual water contents, mass density and the particle shape must meet the precise standard, spray drying is one of the most desired technologies.

#### PRINCIPLE:

After been filtered and heated the air enters into the air distributor on the top of the dryer. The hot air enters into the drying room in the spiral form and uniformly. Passing through the high-speed centrifugal sprayer on the top of the tower, the material liquid will rotate and be sprayed into the extremely fine mist liquid beads. Through the very short time of contacting the heat air, the materials can be dried into the final products. The final products will be discharged continuously from the bottom of the drying tower and from the cyclones. The waste gas will be discharged from blower.





#### FEATURES:

 The drying speed is high when the material liquid is atomized, the surface area of the material will increase greatly. In the hot-air flow,95%-98% of water can be evaporated at a moment. The time of completing the drying is only several seconds. This is especially suitable for drying the heat sensitive materials.



- Its final products own the good uniformity, flow ability & solubility. And the final products are high in purity and good in quality.
- The production procedures are simple and the operation and control are easy. The liquid with moisture contents of 40-60% (for special materials, the contents might be up to 90%).can be dried into the powder or particle products once a time. After the drying process, there is no need for smashing and sorting, so as to reduce the operation procedures in the production and to enhance the product purity. The product particle diameters, looseness and water contents can be adjusted through changing



the operation condition within a certain range. It is very convenient to carry out control and management.



#### SPECIFICATIONS

Parameters	SPD-P					
	5	25	50	100	150	200-2000
Inlet temperature °C	140~350 Automatically controlled					
Outlet temperature °C	~80-90					
Water evaporation	5 25 50 100 150 200-2000					
capacity kg/h						

## SPD Series Laboratory Spray Dryer



Drying form of centrifugal nozzle	Compressed air	Mechanism drive				
Revolution of atomizer (r.p.m)	25000	18000	18000	18000	15000	8000-15000
Diameter of atomizing disc(mm)	50	100	120	140	150	180-340
Heating source	<b>Eectricity</b>	Electricity+Steam	m Electricity+Steam, Oil fuel, gas			Depends on the user
Max. power of electric heater KW	9	36	63	81	99	
Overall dimension (m)	1.8×0.93×2.2	3×2.7×4.26	3.7×3.2×5.1 4.6×4.2×6 5.5×4.5×7		Depends on practical conditions	
Dried powder recovery rate %	≥95	≥95	≥95	≥95	≥95	≥95

### MACHINESHOW





# 13. SPD-P5 Pilot High Speed Centrifugal Spray Dryer



#### WORKING PRINCIPLE OF THE EQUIPMENT

SPD-P5 spray dryer is a drying equipment suitable for the liquid material with low temperature point and high viscosity, which has been improved several times on the basis of domestic and foreign spray dryers. The working principle is: cold air is filtered through the filter, then enters the heater, is heated to a certain temperature, and then enters the air distributor at the top of the spray tower, and the hot air spirally flows to the bottom of the tower. The liquid is pumped to the centrifugal atomizer at the top of the tower body, and the liquid is torn into extremely small mist droplets. The liquid droplets and the hot air are in parallel contact, and the heat exchange is fully performed. The water content is rapidly vaporized and evaporated, and dried in a very short time as a finished product. The finished product is separated by a cyclone and discharged, and the exhaust steam is discharged by an induced draft fan.

#### **FEATURES**

- The drying time of the equipment is short, the material is only 5 seconds from the entrance and exit, and the general active ingredients are not destroyed.
- The spray tower has large diameter, can adapt to the drying of various materials, and the inlet air temperature can be adjusted, and the working range is wide.
- 3. The equipment is fully equipped to meet the requirements of the production process to the greatest extent.
- Simple operation, wide adaptability, no need for professional operators.
- The unique air inlet spiral distributor is the company's patent, which can ensure that the air volume is absolutely even down on the circumference of the tower body, and the material sticking wall is minimized.
- 6. Advanced and convenient cleaning door can facilitate the operation of the workers, and at the same time ensure absolute sealing, so that the material does not stick to the wall, and a cleaning door is arranged on the tower body to facilitate all-round cleaning.
- 7. The tower is absolutely mirror polished without any dead angle. One is to avoid sticking, and the other is to facilitate cleaning.
- 8. The inlet air temperature is controllable and can fully satisfy the drying process of the material.
- 9. All pipes and cyclones are equipped with a quick opening cleaning port.
- 10. The heater is changed into a U-tube form, which can overcome the defects of the weld cracking caused by the thermal expansion and contraction of the heating pipe. The U-shaped tube has an outer casing to avoid air leakage between the pipe and the tube plate. The fins are made of aluminum alloy, which improves the heat transfer coefficient and heat transfer efficiency.







### APPLICATION



### TECHNCAL PARAMETERS

- Water evaporation: 5Kg / h
- electric heating power: 18kw
- inlet air temperature: 30 ~ 250 ° C (can be determined according to the nature of the material)
- Outlet temperature: 60 ~ 90 ° C (can be determined according to the nature of the material)
- Using touch screen inverter system control technology, heating temperature control accuracy. ±1 °C
- Color touch screen inverter control, high degree of automation
- weight: 300KG
- size: 1300 × 1100 × 2000 (mm) Lx Wx H

#### CONFIGURATION

NQ	Item Name	Specs	Material	Qty	Remark			
Feedi	Feeding system							
1	Peristaltic pump			1pc	P=0.55KW			
Hot a	ir system							
1	air filter		Frame is SU5304	1 set	Primary filter			
2	air filter		Frame is SU5304	1 set	Medium effect filter			
3	Electric heating		SU5304	1 set	P=18kw			
4	Hot air duct		SU5304, õ1.5	1 set	With insulation, matt treatment			
5	Pipe flange		SUS 304					
Dryin	g tower system							
1	Main tower	Diameter: ф0.8m	304, δ2.0	1 set	Inner wall mirror polished, outer wall matt finish			
2	Adjustable hot air distributor		SU5304, 82.0	1 set	mirror reflection			
3	Variable spiral inlet vortex		SU5304, 53.0	1 set	mirror reflection			
4	Eectric high speed centrifugal atomizer	1–5	SU5304, alloy	1 set	P=0.75kw frequency control			
5	Vibrator		SUS 304	1 pc	Manual			
6	Clean up the inspection door	ф300mm	SUS 304	1 pc				
7	Door handle		SUS 304	1 set				



Recei	ving system						
1	Primary cyclone separator	LT-280	304, δ2.0	1pc	Long cone, matt finish, with		
					quick opening		
2	Receiving bucket			1pc	Transparent plastic bottle		
3	Induced draft fan	9-19-4A	Q235A	1 set	P=2.2kw		
4	Air duct		304, δ1.5	1 set	Matte processing		
5	Exhaust pipe		304, ठ1.5	1 set			
Contr	ol System						
1							
	(1) Inlet air temperature display, automati	c control					
	(2) Outlet temperature display						
	(3) Feed amount control						
	(4) Dynamic display of system operation process						
2	Nebulizer water cooling						

### DIAGRAM





# 14.SPD-P10 High Speed Centrifugal Spray Dryer



### WORKING PRINCIPLE OF THE EQUIPMENT

SPD-P10 spray dryer is a drying equipment suitable for the liquid material with low temperature point and high viscosity, which has been improved several times on the basis of domestic and foreign spray dryers. The working principle is: cold air is filtered through the filter, then enters the heater, is heated to a certain temperature, and then enters the air distributor at the top of the spray tower, and the hot air spirally flows to the bottom of the tower. The liquid is pumped to the centrifugal atomizer at the top of the tower body, and the liquid is torn into extremely small mist droplets. The liquid droplets and the hot air are in parallel contact, and the heat exchange is fully performed. The water content is rapidly vaporized and evaporated, and dried in a very short time as a finished product. The finished product is separated by a cyclone and discharged, and the exhaust steam is discharged by an induced draft fan.

#### **FEATURES**

- The drying time of the equipment is short, the material is only 5 seconds from the entrance and exit, and the general active
- ingredients are not destroyed.
- The spray tower has large diameter, can adapt to the drying of various materials, and the inlet air temperature can be adjusted, and the working range is wide.
- The equipment is fully equipped to meet the requirements of the production process to the greatest extent.
- Simple operation, wide adaptability, no need for professional operators.
- The unique air inlet spiral distributor is the company's patent, which can ensure that the air volume is absolutely even down on the
- circumference of the tower body, and the material sticking wall is minimized.
- Advanced and convenient cleaning door can facilitate the operation of the workers, and at the same time ensure absolute sealing, so that the material does not stick to the wall, and a cleaning door is arranged on the tower body to facilitate allround cleaning.
- The tower is absolutely mirror polished without any dead angle. One is to avoid sticking, and the other is to facilitate cleaning.
- The inlet air temperature is controllable and can fully satisfy the drying process of the material.



• The heater is changed into a U-tube form, which can overcome the defects of the weld cracking caused by the thermal expansion and contraction of the heating pipe. The U-shaped tube has an outer casing to avoid air leakage between the pipe and the tube plate. The fins are made of aluminum alloy, which improves the heat transfer coefficient and heat transfer efficiency.

#### APPLICATION



#### EQUPMENT PARAMETERS

Model: SPD-P10 Hgh-Speed Centrifugal Spray Dryer

(Diameter of drying tower:  $\Phi$  1600mm, Height of drying tower: 4000mm)

- Water evaporation rate: 10-20Kg/h;
- Inlet air temperature:  $140^\circ\mathrm{C}$  -300 $^\circ\mathrm{C}$  adjustable;
- Outlet air temperature:  $~75\text{--}120^\circ\!\mathrm{C}$  ;
- For the atomizer
- 1. Model: R-XH-10
- 2. Power: 1.5KW
- 3. Disc diameter:  $\Phi$  80mm
- 4. Rotation speed: 18000r/min
- Heat source: Electrical heater, 36KW
- PLC control, main electrical components brand is Schneider brand.

#### DETAILS SPECIFICATIONS

Na	Name	Spec.	Qty	Material	Remarks			
Feed	Feeding system							
1	Peristaltic pump	BT300	1unit	Health class	300W			
2	Feeding pipeline & valve		1set	Hygienic silica gel				
Qrcu	Grculatingsystem							
1	Blast fan	9-19-3.15A	1unit	Q235	1.1KW			
2	Suction fan	9-19-4.5A	1unit	Q235	4KW			
3	Hot air insulation pipeline	Inside: δ€2mm,	1set	SJ5304	δ=50mm			
		Outside: δ42mm						
4	Exhaust pipeline	δ=1.5mm	1set	SU5304	Quick			
5	Pipeline connection	Range or quick	1set	SU5304				
Airh	Air heating purification system							
1	Pre & post-efficiency air filter		1set	Outside: SU5304	Non-woven cloth			

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2	Electric heater		1set	SU5304	36KW		
Mair	Main machine system						
1	Drying room	D1600 H4000	1set	SU5304 Inside: 2mm Outside: 1.5 m	Inside & outside: full weld. Top of tower: 3mm		
2	Inlet air volute	Inside: δ=2.0mm, Outside: δ=1.5mm	1 <del>se</del> t	SJ5304			
3	Hbt air distributor		1set	SJ5304	—		
4	Atomizer	R-X+10	1set	SJ5304	1.5KW		
					Frequency control		
5	Lighting device	100W	1set				
6	Viewing glasses	610X510	1set				
7	Cyclone separator	XF250, δ=2mm	1set	SU5304	—		
8	Bn		1рс.	SU5304			
Cont	rolling system						
1	Control cabinet		1unit	Carbon steel spraying plastic			
2	Programmer		1unit				
3	Temperature module		1set				
4	Frequency converter	Atomizer	1set				
5	ACContactor		1set				
6	Touch screen		1set				
Othe	r matching system						
1	Ladder		1set	SU5304			
2	Drying tower supporter		1set	SU5304			

#### LIST OF SPARE PARTS

Na	Name	Spec.	Qty	Remarks
1	Viewing glass	¢180	1рс.	
2	Hbt relay	PT-100	1рс.	
3	Special tools for atomizer	SD-PIO	lset	

#### DIAGRAM



www.shuoboda.com

Spray Dryer Catalogue



# Why choose us?

SHLOBODA® Lab Spray Dryer have been applied by over 1,500 domestic customers of top universities, enterprises and research institutes including AMSS Institute of Systems Science, Tsinghua University, Shanghai Jiao Tong University, South China University of Technology, Wuhan University, Tongrentang, Xiehe Pharmaceutical, Bright Dairy, Hong Kong Polytechnic University, Harbin Pharmaceutical Group, Strong Group, General Electric (GE) Shanghai R&D Center, Jiangnan University, China Agricultural University, Zhejiang University, Tongji University and Huazhong University of Science and Technology. With firm grasp of domestic market advantage, SHLOBODA® also vigorously expands overseas markets with equipment exported to the United States, Italy, South Korea, Singapore, Canada, Malaysia, Chile and Russia, receiving extensive praise in view of product quality.

# How to find the model?

SPD-15A lab spray dryer can be used for organic & water solvents

SPD-1800F lab low temperature spray dryer can be used for thermo-sensitive materials and high carbohydrate compositions materials.

SPD-2000 lab vacuum spray dryer can be used for probiotics, enzyme and other thermo-sensitive materials.

SPD-3000F Lab spray freeze dryer is a new freeze dryer method which is faster than traditional freeze dryer.

SPD-1000 laboratory spray granulator (fluidized bed granulation) can be used for granulation and coating.